

BUILD UP HARDWARE CO., LTD.

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Stainless Steel Wire Rod & Bar

GRADE: 303/304/304L/316L/410/420/430/630
 STANDARD: ASTM A240/A555/A555M
 G4303/G4304/G4305/G4312/G4308/G4318
 Outside Diameter: 5.2mm ~ 38mm and up to 200mm
 LENGTH: 3050 mm ~ 6100mm or any custom made.
 PACKING: Bundle, Steel crate, Wooden crate/case
 POLISHED: CD Bar / Mill Finish
 APPLICATION: Ornamental / Ship Hardware / Hardware



Stainless Steel Diameter of Wire Rod

Diameter (5.2-38mm)				
5.2	9.5	14.5	19.5	26.0
5.5	10.0	15.0	20.0	27.0
5.7	10.5	15.5	20.5	28.0
6.0	11.0	16.0	21.0	29.0
6.5	11.5	16.5	22.0	30.0
7.0	12.0	17.0	22.5	31.0
7.5	12.5	17.5	23.0	32.0
8.0	13.0	18.0	23.5	33.0
8.5	13.5	18.5	24.0	34.0
9.0	14.0	19.0	25.0	38.0

Size of Super Finish Coil By Shaving

Diameter				
4.8	6.2	7.7	9.2	10.7
5.2	6.7	8.2	9.7	11.2
5.7	7.2	8.7	10.2	

Stainless Steel Wire Rod Packing Size

ITEM	Wire Rod		Shaving Coil	Remarks
Coil Weight	Max	1600kg	1500kg	
	Standard	1500kg	1300kg	
	Range	400-1600kg	300-1500kg	
Coil Dimension	Inner Diameter	750mm min	600mm min.	
	Outer Diameter	1400mm max.	1300 mm max.	
	Coiling Direction	Counterclockwise	Counterclockwise	

Stainless Steel Bar Dimension

PRODUCT	Diameter	Length	Diameter Tolerance	Straightness
	mm	mm		mm/M
Hot Roll Round Bar	19.0-80.0	2500-6500	± 0.20- ± 0.80	3.00
Hot Roll Hexagon Bar	16.0-63.5	2500-6500	± 0.20- ± 1.00	3.00
Peeled Round Bar	16.00-65.00	2500-6500	h11	0.50
Cold Drawn Round Bar	4.76-63.5	2500-6500	h8/h9	0.50
Cold Drawn Square Bar	4.76-40.00	2500-6500	h11	0.50
Cold Drawn Hexagon Bar	4.76-55.00	2500-6500	h11	0.50
Centreless Grinding Round Bar	4.76-63.50	2500-6500	h7/h8	0.30

We offer any special sizes for customer request.